

Engineering Photocatalytic Cements: Understanding TiO₂ Surface Chemistry to Control and Modulate Photocatalytic Performances

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The present work addresses the aggregation/dispersion properties of two commercial titanias for application as photocatalysts in concrete technology. A microsized m-TiO₂ (average particle size 153.7 \pm 48.1 nm) and a nanosized *n*-TiO₂ (average particle size 18.4 \pm 5.0 nm) have been tested in different ionic media (Na⁺, K^+ , Ca^{2+} , Cl^- , SO_4^{2-} , synthetic cement pore solution) at different pHs and in real cement paste specimens. Results highlighted that ion-ion correlations play a fundamental role in TiO₂ particles aggregation in the cement environment. A particle aggregation model derived from TiO₂ surface chemistry is proposed here and used to justify such aggregation phenomena in real cement paste. Scanning electron microscopy-energy-dispersive X-ray spectroscopic investigations on hardened cement specimens completely confirmed the qualitative model based on titania surface chemistry. Experimental results also show how size and nature of TiO₂ aggregates dramatically influence the overall photocatalytic activity of cementitious materials containing TiO₂.

I. Introduction

PPLICATIONS of TiO₂ photocatalysts to construction materi-Aals began toward the end of the 1980s. Two important effects related to the nature of photoactive TiO₂ coatings had by this time been discovered: (a) the self-cleaning effect due to redox reactions promoted by sunlight (or in general, weak UV light) on the photocatalyst surface,¹ and (b) the photo-induced hydrophilicity^{2,3} of the catalyst surface, which enhances the selfcleaning effect (inorganics causing dirt and stains on surfaces can be easily removed due to rainwater soaking between the adsorbed substance and the TiO2 surface). Photocatalytic glasses provide an example of self-cleaning and antifogging (wetting) properties.⁴ Recently, photocatalytic cementitious materials have been patented.^{5–10} The application of TiO₂ photocatalysis to concrete aims to achieve two main goals, the selfcleaning effect discussed above and the depolluting effect due to the oxidation of NOx in the atmosphere to NO_3^- , especially in street canyons where NOx concentrations can be considerable due to engine exhausts.^{11–14} The great advantage provided by such products is that the only requirements, beyond TiO_2 in the construction material used, are sunlight and rainwater.

In the past 20 years, the large amount of literature about photocatalytic cementitious materials has predominantly dealt with efficiency issues. However, TiO_2 dispersion effectiveness and its influence on overall photocatalytic performances still lack systematic research. Few researchers investigated the effect

of a Portland cement-like ionic environment on TiO₂ photocatalytic performance^{15,16} (i.e., effect of Ca²⁺, Na⁺, K⁺, and high pH, etc.) in slurry systems nor did they consider how titania surface chemistry could influence pollutant adsorption and its own dispersion in real cement structures. TiO₂ surface chemistry is the focus of the present paper. Titania ζ -potentials, surface charge densities (in presence of indifferent and nonindifferent electrolytes), chemical surface modifications, specific and nonspecific ion adsorptions, and particle size are discussed in relation to the stability and properties of TiO₂ dispersions in ionic media and in solid cement structures.

II. Experimental Procedure

(1) TiO₂ Samples

Throughout this study, two commercially available titanias: m-TiO₂ (microsized) and n-TiO₂ (nanosized), both in the 100% anatase form, have been used. These have been characterized in order to evaluate their main physical-chemical properties such as: light absorption characteristics, mineralogy, specific surface area, primary particle size, porosity, surface composition, ζ-potentials, and surface charge densities. Light absorption measurements were undertaken to derive the bandgap between valence band and conductance band and have been carried out on TiO₂ powder using UV diffuse reflectance spectroscopy (StellarNet EPP2000 Spectrometer, Tampa, FL). Spectra were analyzed and processed according to the Kubelka-Munk transform approach for indirect semiconductors.¹⁷ ⁷X-ray diffraction (XRD) patterns were obtained using a Bruker D8 Advance diffractometer (Bruker AXS Inc., Madison, WI) equipped with a CuK α_1 1.54 Å X-ray source operating at room temperature, in order to confirm crystallinity and polymorphism. Brunauer-Emmett-Teller (BET) ¹⁸) specific surface areas (SBET) were obtained by N2 adsorption on powdered samples (after degassing at 150°C) using a Micromeritics ASAP 2020 (Norcross, GA). These data enabled the characterization of sample porosity as determined by the Barrett–Joyner– Halenda (BJH) model,¹⁹ assuming cylindrical pores. Primary particle size evaluation was carried out by three different techniques: transmission electron micrographic (TEM) imaging (and further image analysis), XRD via the Scherrer equation, Eq. (1), and a simple geometrical model derived from the BET specific surface areas assuming the particles to be rigid spheres, Eq. (2).

$$d = \frac{0.9\lambda}{\text{FWHM} \times \cos \theta_{\text{P}}} \tag{1}$$

$$d = \frac{6}{\rho_{\rm A} \times S_{\rm BET}} \tag{2}$$

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where λ is the X-ray wavelength = 1.54 Å, the full-width at halfmaximum for anatase 101 peak, θ_P the Bragg diffraction angle for anatase 101 peak, ρ_A the density of anatase (3.895 g/cm³), and S_{BET} is the BET specific surface area.

Investigations on the chemical nature of the sample surfaces have been carried out using both X-ray photoelectron spectroscopy (XPS) and scanning electron microscopy-energy-dispersive X-ray spectroscopy (SEM-EDS). X-ray photoelectron spectra have been obtained using a VG-Escalab (Thermo Fisher Scientific, Waltham, MA) X-Ray Photoelectron Spectrometer VGX900 (AlK α radiation) on the untreated sample powders. Spectral lines have been interpreted using the National Institute of Standards and Technology (NIST) database for XPS analysis²⁰ together with XI-SDP21 version 2.1 peak fitting software provided with the instrument. SEM-EDS micrographs and relative composition analyses have been carried out using an FEI Quanta 400 scanning electron microscope (Hillsboro, OR) equipped with a Thermo NSS-UPS-SEM-INORAN System SIX (Thermo Fisher Scientific, Waltham, MA) for X-ray microanalysis (EDS). Secondary electron images have been collected for the TiO₂ sample powders (no impregnation, no coating, low vacuum mode). EDS spectra have been analyzed using the database provided together with the instrument software.

The pH of zero charge (PZC) was evaluated by the zero change of pH consecutive to additions of an indifferent electrolyte. Sodium nitrate was used to increase the ionic strength from 10^{-3} to 10^{-2} mol/L of 1% w/w TiO₂ suspensions, in the pH range from 4 to 10 for *n*-TiO₂ and 1.7–10 for *m*-TiO₂. Simultaneously, the dynamic mobility of the particles was measured using a Colloidal Dynamics 7020 ZETAPROBE CAD apparatus (North Attleboro, MA).

Titration of the surface charge $\sigma_0(pH)$ was made by measurements of the surface consumption of H⁺ or OH⁻ by 252.5 g of 1% w/w TiO₂ suspension in 10⁻² mol/L NaNO₃. Besides the suspension titration, the same procedure was applied to an identical volume of supernatant of the suspension. The H⁺ or OH⁻ consumed by the surface at a given pH could be calculated from the difference in the amount of titrant (HCl or NaOH, both analytical grade) required for the supernatant solution and for the suspension to reach this given pH from the PZC. Namely, the total surface excess charge of the particle is computed from the following equation:

$$\sigma_0 = \frac{F}{mS_{\text{BET}}} C_{\text{T}} (V_{\text{susp}} - V_{\text{super}})$$
(3)

where σ_0 is the surface excess charge in C/m², *m* is the mass of particles in g, S_{BET} is the BET specific surface area of the particles in m²/g, *F* is the Faraday constant = 96 500 C/mol, C_{T} is the titrant concentration equal to 1 mol/L for both HCl and NaOH, and V_{supp} and V_{super} are the titrant volumes added at a given pH for the suspension and for the supernatant solution, respectively.

 ζ -potentials were also measured for 1% w/w TiO₂ suspensions in calcium hydroxide solutions of various concentrations ranging from 0.05 to 16 mmol/L. Calcium concentrations in the solutions were determined using a VISTA-PRO VARIAN ICP optical emission spectrometer (Palo Alto, CA). Each sample was analyzed three times. The estimated error on the concentration was about 0.01 mmol/L.

(2) TiO_2 Dispersion Test

Dispersion tests have been carried out according to a procedure described in Jingxian *et al.*²¹ The only difference is the amount of TiO₂ used, which in this work is about 2% m/v.

(3) Cement Pastes Preparation and SEM Investigation on TiO₂ Dispersion in the Cement Matrix

Cement specimens and relative SEM investigations, which this paper refers to, have already been used and described in one of the authors' previous papers.²²



Fig. 1. X-ray diffraction patterns for both *m*-TiO₂ and *n*-TiO₂.

III. Results and Discussion

(1) Physical–Chemical Characterization of Commercial Photocatalysts

The results of XRD analyses are shown in Fig. 1. The peak positions confirm that both commercial TiO₂ products are essentially anatase.^{23,24} Differences in the XRD patterns between the two samples (peak intensities and widths) are attributed to different particle sizes. Surface area data are presented in Fig. 2(a). The much lower level of N₂ adsorption on the microsized sample is consistent with this sample showing larger crystallites than the nanosized product. It is considered that the pore volume measured through the BJH analysis (Fig. 2(b)) on N₂ adsorption data is mainly related to the volume arising from particle agglomeration rather than intra particle pore volume. The corresponding porosity data cannot be obtained for the microsized sample as pore sizes are outside the measureable range.

Figure 3 shows TEM images of both products. Again, the crystallite size difference between the two samples is evident and this is quantitatively supported by the histograms shown as insets in the figure obtained by image analysis using more than one hundred particles for each samples. The above data are summarized in Tables I and II. There is good agreement between the techniques and the results are consistent with the manufacturers' data on particle size.



Pore Diameter [A] Fig. 2. (a) N_2 adsorption isotherms; (b) Barrett–Joyner–Halenda plot for porosity evaluation.



Fig. 3. Transmission electron micrographs and particle size distribution of: (a) *m*-TiO₂, (b) *n*-TiO₂.

Figure 4 shows XPS spectra of m-TiO₂ and n-TiO₂. The Ti $2p^{3/2}$ and Ti $2p^{1/2}$ peaks at 459.2 and 465.1 eV, respectively (doublet separation of about 5.9 eV) together with the satellite peak shifted by about 13.8 eV from the main Ti $2p^{3/2}$ peak, are typical of TiO₂.²⁵ The O 1s region is different for the two samples. n-TiO₂ showed a mean peak at 530.0 eV, evidence of an unmodified surface.²⁶ The shoulder around 532.0 eV means that the surface is partially covered with OH groups.^{27,28} m-TiO₂ has an O 1s peak at about 531.0 eV and a shoulder around 533 eV. Nevertheless this signal appears to overlap with another small peak around 535.0 eV (see deconvolution in Fig. 4). The latter is

Fable I. TiO ₂ Physical Characterizati	ion Data
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Sample	Crystalline phase	Band gap (eV)	SBET (m²/g)	BJH Φ_{pore} (Å)
<i>m</i> -TiO ₂	100% anatase	3.29 ± 0.02	8.7	Outside mesoporosity field
<i>n</i> -TiO ₂	100% anatase	3.34 ± 0.02	78.9	79.6

BET, Brunauer-Emmett-Teller; BJH, Barrett-Joyner-Halenda.

 Table II.
 TiO₂ Particle Size Evaluation

	Particle size (nm)					
Sample	TEM (a)	XRD	BET			
<i>m</i> -TiO ₂	153.7 ± 48.1	_	177.6			
$n-\text{TiO}_2$	18.4 ± 5.0	16.6 ± 2.0	19.5			
DET D						

BET, Brunauer–Emmett–Teller; TEM, transmission electron micrography; XRD, X-ray diffraction.

not an unambiguous signal and could be attributed to the oxygen of various groups. Nevertheless, the peak at 535 eV could be attributed to P-O groups on the surface of m-TiO₂ due to the simultaneous presence at 133.4 eV of a P $2p^{3/2}$ peak, Fig. 5(a). Binding energies around 133-134 eV are typical of phosphorous bound to oxygen atoms. No phosphorous was detected on the surface of n-TiO2. XPS analysis also revealed the presence of K for *m*-TiO₂ and traces of N for *n*-TiO₂., Figs. 5(b) and (c). Na and S were also detected, Figs. 5(d) and (e). This is characteristic for titanias produced according to the sulfate process. S comes from the raw materials used in manufacturing and Na from NaOH used to neutralize the hydrolysis product (i.e., acidic TiO₂ produced by the hydrolysis of TiOSO₄). SEM-EDS also revealed the presence of P and K for m-TiO2. n-TiO2 exhibited traces of K but no P at all, evidence that *m*-TiO₂ is specifically treated during manufacture with a phosphorous compound (not known). Small amount of Na and S have been found too and the amount of TiO_2 was above $98\%_w$ for both samples (EDS analysis).

Figures 6 and 7 show ζ -potential and surface charge density trends for the two titania samples investigated. ζ -potential trend for *n*-TiO₂ is typical for titania particles as reported by other authors.^{29–31} The pH for which the ζ -potential equals zero, namely the iso-electric point (IEP), was found to be at pH 6.5. The PZC found for *n*-TiO₂ by the method of zero change of pH reads 6.5 too (see Fig. 7, surface charge density), indicating that the solution contains indifferent electrolytes only.^{32,33} The IEP for *m*-TiO₂ was found at pH 2.1. The actual PZC is difficult to measure for *m*-TiO₂ because of the large variation of the titrant volume added for a small variation of pH at low pHs. However, the trend indicates also a similar value for the IEP; indeed, once again, the solution contains indifferent electrolytes only.

The ζ -potential of *m*-TiO₂ is clearly modified relative to that of *n*-TiO₂, essentially by chemical modification at the surface. The atypical ζ -potential trend, the high surface charge density, and the low IEP (pH = 2), can be interpreted together with XPS data. XPS identified P-O bonds on the m-TiO2 surface. Nelson et al.32 observed that specifically adsorbed phosphates on titanium dioxide surfaces shift the IEP from about pH 7 to 2. In the case of *m*-TiO₂, there is no specific adsorption of any phosphate so P-O groups must rather be part of the surface structure. It has become apparent that many commercial titanias³⁴ are treated with P compounds as precalciner additives. The thermal process allows foreign ions to move to the surface and become part of the final product surface structure. XPS also showed that surfaces are partially hydroxylated; therefore, really low IEP measured for m-TiO₂ (and the possible value of PZC suggested from the trend in Fig. 7) is likely to be associated with P-OH surface groups, with deprotonation starting at a much lower pH than for Ti-OH groups. Surface titanol groups, Ti-OH, are amphoteric and their ionization equilibria can be written as³⁵:

$$Ti - OH_2^+ \xrightarrow{Ka_1^s} Ti - OH + H^+$$
 (4)

$$Ti - OH \xrightarrow{Ka_{2}^{s}} Ti - O^{-} + H^{+}$$
(5)

with pKa_1^s $\approx 2.4^{35}$ and pKa_2^s $\approx 8^{35}$ (data for the nanosized Evonik Degussa P25 TiO₂, Evonik Industries AG, Essen, Germany). Surface titanol groups are in the Ti–OH form at a pH equal to



Fig. 4. m-TiO₂ and n-TiO₂ X-ray photoelectron spectroscopic spectra (Ti 2p and O 1s regions).

the PZC, which can be thermodynamically derived from the two acidic constants³⁵:

$$PZC = \frac{pKa_1^s + pKa_2^s}{2} \tag{6}$$

Equation (6) yields 6.25, very similar to the experimental value of 6.5 obtained by titration for *n*-TiO₂. At pHs lower than PZC, partial protonation of Ti–OH leads to positive Ti– OH_2^+ sites and at pHs higher than PZC partial deprotonation of Ti–OH leads to negative Ti– O^- sites (see Kormann *et al.*³⁵ for surface speciation). P–OH groups undergo similar mechanisms of protonation/deprotonation leading to positive and negative surfaces, but are much more acidic, accounting for the lower PZC of the P-containing *m*-TiO₂.

(2) *m*-TiO₂ and *n*-TiO₂ Dispersions in the Presence of Na^+ , $C\Gamma$, or Deionized Water

The stability of TiO₂ dispersions was tested in HCl, deionized water, and NaOH, pH = 2, pH = 7, and pH = 12.5, respectively. According to the DLVO theory,^{36,37} dispersion/agglomeration of particles are controlled by the balance between attractive and repulsive forces. Because these systems contain only 1:1 electrolytes, a mean field approach is able to describe the electric dou-

ble-layer interactions: repulsive contribution of entropic origin and attractive contribution resulting from van der Waals (VDW) forces. ζ-potential can therefore be used as a parameter to interpret/predict dispersion or aggregation phenomena. A common sedimentation test to verify dispersion stability²¹ highlighted that: at pH = 2 in HCl, the *m*-TiO₂ dispersion is not stable and it readily sediments. At this pH, there is no net surface charge on the particles (IEP and PZC at pH = 2), interactions only come from attractive VDW forces; and hence, aggregation and sedimentation can be predicted. However, *n*-TiO₂ at the same pH shows a ζ -potential of about +20 mV (extrapolation of trend in Fig. 6 and Chen and colleagues $^{29-31}$). This is enough to prevent sedimentation and the dispersion is perfectly stable not only at 24 h but also after 4 days. Furthermore, according to Mandzy *et al.*,³⁰ a potential of about |25-30|mV is the minimum threshold to electrostatically stabilize a nanosized TiO₂ dispersion (in presence of indifferent electrolytes only) mainly by breaking up big agglomerates, reducing their dimensions to primary particle size, and avoiding reagglomeration. At pH = 7 (deionized water), the situation is exactly the reverse. The PZC is nearer 7 for n-TiO₂ and hence its dispersion is unstable. *m*-TiO₂, having a ζ -potential of about -75 mV at this pH, provides a stable dispersion. At pH = 12.5 both of the samples show nonzero ζ -potentials: about -25 mV for *n*-TiO₂



Fig. 5. *m*-TiO₂ and *n*-TiO₂ X-ray photoelectron spectroscopic spectra: (a) P $2p^{3/2}$ region; (b) K 2p region; (c) N 1s region; (d) S $2p^{3/2}$ region; and (e) Na 2p and 2s regions.



Fig. 6. m-TiO₂ and n-TiO₂ ζ -potentials vs pH 1% TiO₂ suspensions in 0.01M NaNO₃ solution.



Fig. 7. *m*-TiO₂ and *n*-TiO₂ surface charge densities.

and about -80 mV for *m*-TiO₂ (Fig. 6), and as expected are highly dispersed with no significant differences in stability within 24 h. However, after 4 days *m*-TiO₂ looked better dispersed than *n*-TiO₂. This difference is likely associated with its higher ζ -potential, which is able to compensate the greater VDW attractive interaction.

(3) m-TiO₂ and n-TiO₂ Dispersions in the Presence of K^+

The same dispersions of *m*-TiO₂ and *n*-TiO₂ at pH = 12.5 have been prepared using a KOH solution. The potassium ion is considered to be an indifferent electrolyte too (no specific adsorption inside the Stern layer) but it is less polarizing than sodium. Its hydration shell is smaller and weaker than the sodium one (see Table III), and as a result, stronger interactions between hydrated K⁺ ions and TiO₂ surface may occur. According to Shaw,³³ K⁺ is expected to slightly destabilize colloidal suspensions. Monovalent electrolytes may increase flocculation according to their hydrated ionic radii.³³ The smaller the solvated ionic radius the closer the counter-ion approaches the particle surface and the stronger the resulting interaction. Thus, monovalent cations can be arranged in a series of decreasing flocculating power (increasing solvated radius, see Table III). This has been observed to be true for n-TiO₂ where, although within 24 h no particular differences with the Na⁺ case have been noticed, after 4 days titania powder completely settled in KOH while the same dispersion in NaOH was still highly stable. For *m*-TiO₂, the observed situation is again totally different. The ζ-potential trend in Fig. 6 is still valid because in solution there are just indifferent electrolytes, and hence high dispersion stability is expected due to the high ζ -potential value. However, this dispersion settled within 1 h. A specific interaction between the high potassium activity environment and the P, K modified surface of *m*-TiO₂ appears to exist, even though the nature of such an interaction is not completely clear and further investigations might be needed.

(4) m-TiO₂ and n-TiO₂ Dispersions in the Presence of Ca^{2+}

Divalent (and even more, trivalent) cations are known to decrease colloidal stability (increasing flocculation).³⁸ Their higher charge makes them more polarizing than monovalent cations and the coulombic attraction between the divalent cations and the negatively charged surface, as well as the coulombic repulsion among the cations themselves, are greater than in the case of monovalent ions; this results in the so-called ion-ion correlations in the electrical double layer. In the conditions of high surface charge densities and in the case of multivalent counterions (highly coupled systems), ion-ion correlations can be at the origin of surface *overcharging* phenomena, and apparent surface charge reversal (CR).^{39–41} They introduce an attractive electrostatic contribution between particles with the same charges.⁴² Such phenomena have been demonstrated by many authors working on different colloidal systems and have been confirmed by several simulations^{15,43-48} as identified in two recent re-views.^{49,50} Labbez *et al.*³⁹ recently achieved important results with the quantification of such charge correlations for colloidal silica dispersions.

These effects on different TiO_2 samples have been proved here. Experimental results confirmed first evidences of $\text{TiO}_2 CR$ in the presence of Ca^{2+} discussed by Mange *et al.*¹⁵ and Böhmer *et al.*⁵¹ Moreover, the charge correlations effects observed can be used to explain TiO₂ aggregation/dispersion in real cement structures.

ζ-potential measurements performed on *m*-TiO₂ and *n*-TiO₂ at different Ca²⁺ activities showed different trends to those for the Na⁺ case, Fig. 8. As mentioned before, in alkaline conditions *n*-TiO₂ titanol groups are partially ionized to Ti–O⁻ leading to a negative surface charge. Increasing calcium concentrations decrease the absolute value of ζ-potential until Ca²⁺ ions completely balance the surface charge and the overall potential at the shear plane is zero. *This new IEP is not at the PZC*. Although the actual TiO₂ surface is still negatively charged, the net charge at the shear plane is zero due to negative/positive charge compensation. With further increase in calcium concentration, the surface attracts counter-ions in excess of its own nominal charge³⁹ and the net charge detected at the shear plane

Table III.	Data on H	ydration of	Aqueous Grou	p IA 1	lons and NH ₄ ⁺
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Tuble III. Data on Hydration of Aqueous Group IA fons and Atta										
Cs ⁺	*	Rb^+	<	NH_4^+	*	\mathbf{K}^+	<	Na ⁺	<	Li ⁺
2.28 ⁵⁸		2.28 ⁵⁸		$\approx 2.32^{58}$		2.32^{58}		2.76^{58}		3.40 ⁵⁸
9.9^{58}						10.5^{58}		16.6^{58}		25.3^{58}
264 ⁵⁸		293 ⁵⁸				322^{58} 295^{61}		406^{58} 365^{61}		519 ⁵⁸
	$ \frac{Cs^{+}}{2.28^{58}} 9.9^{58} 6^{60} 264^{58} $	$\frac{Cs^+}{2.28^{58}} \approx \frac{9.9^{58}}{6^{60}}$	$\frac{Cs^{+}}{2.28^{58}} \approx \frac{Rb^{+}}{2.28^{58}}$ $9.9^{58}_{-6^{60}}_{-264^{58}} = 293^{58}$		$\frac{Cs^{+} \approx Rb^{+} < NH_{4}^{+}}{2.28^{58} 2.28^{58} \approx 2.32^{58}}$ $9.9^{58}_{6^{60}}_{264^{58}} 293^{58}$	Cs ⁺ \approx Rb ⁺ \sim NH ₄ ⁺ \approx 2.28 ⁵⁸ 2.28 ⁵⁸ \approx 2.32 ⁵⁸ 9.9 ⁵⁸ 6 ⁶⁰ 264 ⁵⁸ 293 ⁵⁸	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$



Fig. 8. *m*-TiO₂ and *n*-TiO₂ ζ -potentials vs [Ca²⁺].

is now positive and indeed the ζ -potential reversed (Fig. 8). OH⁻ ions in the diffuse layer balance the excess of the positive charge. Ion–ion correlations are responsible for this overcharging and subsequent CR here.^{39,51}

For m-TiO₂, the process is analogous but, once again, the ionization chemistry of the surface is affected by the presence of P–OH and not driven by Ti–OH groups only. This, together with the much smaller specific surface area, is responsible for the different IEP.

Dispersions prepared for both *m*-TiO₂ and *n*-TiO₂ at pH = 12.5 in Ca(OH)₂ solutions revealed a high instability although both the systems were far away from their own IEPs. The high level of aggregation induced by the Ca²⁺ ions is also confirmed by the good transparency of the supernatant liquid after complete sedimentation. This is the consequence of the attractive electrostatic interactions promoted by ion–ion correlations, already observed also for C–S–H (calcium silica hydrate gel) particles.^{42,44,45}

(5) *m*-TiO₂ and *n*-TiO₂ Dispersions in the Presence of SO_4^{2-} The stability of TiO₂ systems at pH = 2 in presence of SO_4^{2-} ions (H₂SO₄ solution) has been found to be very similar to the case of Ca²⁺. Phenomena described in the previous section can be used again here to interpret the experimental evidence of dispersion-reduced stability.

(6) m-TiO₂ and n-TiO₂ Dispersions in the Presence of Na⁺, K^+ , Ca^{2+} , and SO_4^{2-} , i.e., Synthetic Cement Pore Solution

The synergistic effect of all the ions discussed previously has been studied for titania dispersions in an ionic soup used to model the cement pore solution. The composition of the synthetic pore solution according to Houst *et al.*,⁵² is given in Table IV and accounts for a measured pH of 12.87 ± 0.02 . Neither of the two dispersions is stable in this ionic solution and a significant sediment is formed even after 10 min only (similar to the H₂SO₄ and Ca(OH)₂ systems as expected). Figure 9 shows the appearance of such dispersions from 10 to 30 min. The clarity of the supernatant solution and the height of the sediment give rise to interesting observations. After 10 min, *m*-TiO₂ showed a compact and small precipitate, that did not change significantly in volume with time. Furthermore, the supernatant solution did not appear totally clear both at 10 min and at

 Table IV.
 Synthetic Cement Pore Solution Composition and pH

Ca ²⁺ (mM)	Na ⁺ (mM)	K^{+} (mM)	$\mathrm{SO}_4^{2-}(\mathrm{m}\mathrm{M})$	$OH^{-}\left(mM ight)$	pH
21.2	97.8	180.1	85.9	148.6	12.87 ± 0.02



Fig. 9. Sedimentation test for: (a) m-TiO₂ and (b) n-TiO₂ in a synthetic cement pore solution (pH = 12.87).

longer times. According to Shaw,³³ this is evidence of small particle aggregates, which settle very compactly (small interaggregate volume) and leave the supernatant solution turbid due to even smaller aggregates kept dispersed by Brownian motion (deflocculated sediment). On the other hand, n-TiO₂ showed the opposite behavior. The higher level of sediment formed after 10 min which, reduced with time, and the clearer supernatant solution (at any time) suggest bigger particle aggregates. Their bigger size prevents a compact early stage settling (higher interaggregate volume and consequent higher sediment height). The volume of the sediment decreases in time due to space rearrangements caused by gravity. Nevertheless, the supernatant solution appears clearer at any time because the bigger aggregates are less affected by thermal motion (flocculated sediment). The graphical model describing these different sedimentation phenomena is shown in Fig. 10.

(7) TiO₂ Dispersion in Hardened Cement: A Particle Aggregation Model

Results obtained for TiO_2 dispersions in synthetic cement pore solutions can be used to predict the behavior and properties of the two different titanias in a real cement environment. During the preparation of cement paste specimens, cement, water, and



Fig. 10. Flocculating/deflocculating sedimentation model. (a) *m*-TiO₂, deflocculated sediment; (b) *n*-TiO₂, flocculated sediment.



Fig. 11. Hardened cement structures with: (a) m-TiO₂ and (b) n-TiO₂.

TiO₂ are mixed together by mechanical stirring as described in the experimental section. Hydration of cement powder quickly produces a liquor with composition and pH very similar to the ion soup taken into account previously. In such conditions, considering also that TiO₂ does not take part in any of the chemical reactions forming cement hydrated phases, it is assumed that *m*-TiO₂ and *n*-TiO₂ undergo aggregations as described in the previous section. Mechanical stirring distributes particle aggregates all over the forming material. Once the cement has completely hardened, the dispersion of the two TiO₂s can be predicted according to the model shown in Fig. 11. For an equal mass of TiO₂ introduced into cement, *m*-TiO₂ is expected to have smaller and better dispersed aggregates than n-TiO₂ for which aggregates are bigger and more difficult to spread.

Validation of this qualitative model has been carried out by SEM–EDS investigation on real cement paste specimens containing either *m*-TiO₂ or *n*-TiO₂. Micrographs in Fig. 12 were obtained for the surface layer of the cement samples (1 day cured) prepared with *m*-TiO₂ (Fig. 12(a)) and *n*-TiO₂ (Fig. 12(b)) while micrographs in Fig. 13 are of sections cut perpendicularly to the surface and show the layers beneath the surface. Surface micrographs (Fig. 12) show a higher degree of *m*-TiO₂ dispersion (white spots in Fig. 12(a)). Cement prepared with nanosized *n*-TiO₂ shows larger particle aggregates (a lower degree of dispersion (see Fig. 12(b))). This is especially evident



Fig. 12. Scanning electron microscopic surface micrographs for cement specimens (1 day cured) prepared with: (a) *m*-TiO₂, (b) *n*-TiO₂. SEM conditions adopted: no impregnation, no coating, low vacuum mode.



Fig. 13. Scanning electron microscopic (SEM)-polished cross-section micrographs for cement specimens (1 day cured) prepared with: (a) m-TiO₂, (b) n-TiO₂. SEM conditions adopted: impregnation, ^{56,57} no coating, low vacuum mode.

when the scale of the micrograph is considered. Nanoparticulate agglomerates appear to be at least 1 μ m in dimension compared with *m*-TiO₂ agglomerates, which appear to be smaller and divided into smaller subagglomerates. A similar situation is achieved in the bulk of the specimens, Fig. 13. Figure 13(a), related to cement prepared with *m*-TiO₂, shows smaller and better dispersed TiO₂ particle aggregates compared with *n*-TiO₂- containing pastes, Fig. 13(b). These results, also illustrated as

Ti-element maps (Fig. 14) of 14-day-cured cements, are in perfect agreement with the model proposed in Fig. 11.

(8) Impacts on Photocatalytic Performances

Knowledge acquired through the study of titania surface chemistry can be used to modulate the overall photocatalytic activity of Portland cement containing TiO_2 . In simple slurry conditions



Fig. 14. Scanning electron microscopic (SEM)-polished cross-section micrographs for cement specimens (14 days cured) prepared with: (a) m-TiO₂, (b) n-TiO₂. SEM conditions adopted: impregnation,^{56,57} C coating, high vacuum mode.



Fig. 15. NO conversion on Portland cement mortars containing TiO₂.

indeed, n-TiO2 is supposed to perform better than m-TiO2 due to its much higher specific surface area. This is not always true in solid materials like cement where TiO₂ is highly aggregated and the adsorption of target molecules depends on the 3D structure of the material, its porosity, and not least the TiO₂ aggregates porosity. In a previous work,²² we highlighted that the degradation of Rhodamine B on the same cement specimens under UV light (a common test for the evaluation of the self-cleaning effect of photocatalytic concretes), was more efficient in the case of cement prepared with m-TiO₂ rather than n-TiO₂. On the other hand, preliminary studies on degradation of NOx (NO and NO₂)⁵³ in similar specimens with UV light, showed better results using n-TiO₂, Fig. 15. Large molecules like Rhodamine B, with an average molecular diameter of about 1.6 nm,⁵⁴ can penetrate only with difficulty the interior of an n-TiO₂ cluster (pore size around 8 nm), but readily can access m-TiO₂ clusters (see Table I). Moreover, RhB sticks on the cement specimen surface and does not penetrate inside the cement pore structure. The smaller and better dispersed m-TiO2 clusters on the surface of the specimens (Fig. 12(a)) together with their macropores (Table I), offer a higher available surface area for adsorption and consequent reaction of big molecules like Rhodamine B than the bigger and poorly dispersed n-TiO₂ clusters. Conversely, gaseous NOx, due to the much smaller dimensions, 100-200 pm,⁵⁵ can easily penetrate both *m*-TiO₂ and *n*-TiO₂ clusters and the higher specific surface area for $n-TiO_2$ (measured by N₂ adsorption) obviously plays a key role as expected.

IV. Conclusions

Two commercial titania samples, both in the anatase form but with different average particle sizes, were investigated in efforts to understand their different photocatalytic properties when supported on a cement surface. m-TiO₂, with an average particle size of around 150 nm, was found to have surface P-OH groups. n-TiO₂, particle size around 17 nm, was not surface modified. The study has linked the aggregation/dispersion characteristics of the different samples with the size/surface chemistry through a discussion of ion-ion correlation forces and offers an explanation for the observed distribution and dispersion of the catalyst on the surface and in the near surface of real cement specimens.

Results in the ionic environment simulating cement pore solution revealed that both the titania sample particles undergo aggregation phenomena and produce unstable dispersions due to specific adsorbed ions on the TiO₂ surfaces. *m*-TiO₂ disperses due to its bigger primary particle size but mainly due to the P-OH surface modification. n-TiO2 exhibits highly flocculated particle aggregates, leading to a much bigger secondary particle size

(i.e., aggregate size). Based on these experimental observations, a model for the structure of TiO₂ particles in hardened cementitious matrixes is proposed, where m-TiO2 is expected to be better dispersed and with smaller particle aggregates than n-TiO2. SEM-EDS investigations on real cement specimens containing about 3.5% of TiO₂ (either *m*- or *n*-) validate the model.

The aggregation phenomena may also provide for the comparative performances of the two TiO₂ sample types in the photocatalytic degradation of Rhodamine B and NOx using cementitious specimens as a substrate. TiO₂ primary and secondary particle size, dispersion, and aggregate porosity in cement define the accessible surface area; big particle aggregate pores, small, and highly dispersed aggregates of m-TiO2 offer a higher available surface area for adsorption and reaction of big molecules like Rhodamine B, which hardly penetrate n-TiO₂ particle aggregate pores. On the other hand, very small molecules like nitrogen oxides, which can easily penetrate into n-TiO₂ aggregate pores too, are better degraded by n-TiO₂. Indeed in this case, dispersion and aggregates porosity are not crucial; the available surface area is most likely to be due to the specific surface area determined by the primary particle size.

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