



DANISH
TECHNOLOGICAL
INSTITUTE

Welcome to the Danish Technological Institute

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Stavanger

Stockholm

Hirtshals

Gothenburg

Aarhus

Self-owned and not-for-profit
> 1000 Employees

Sønder Stenderup

Odense

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Warsaw



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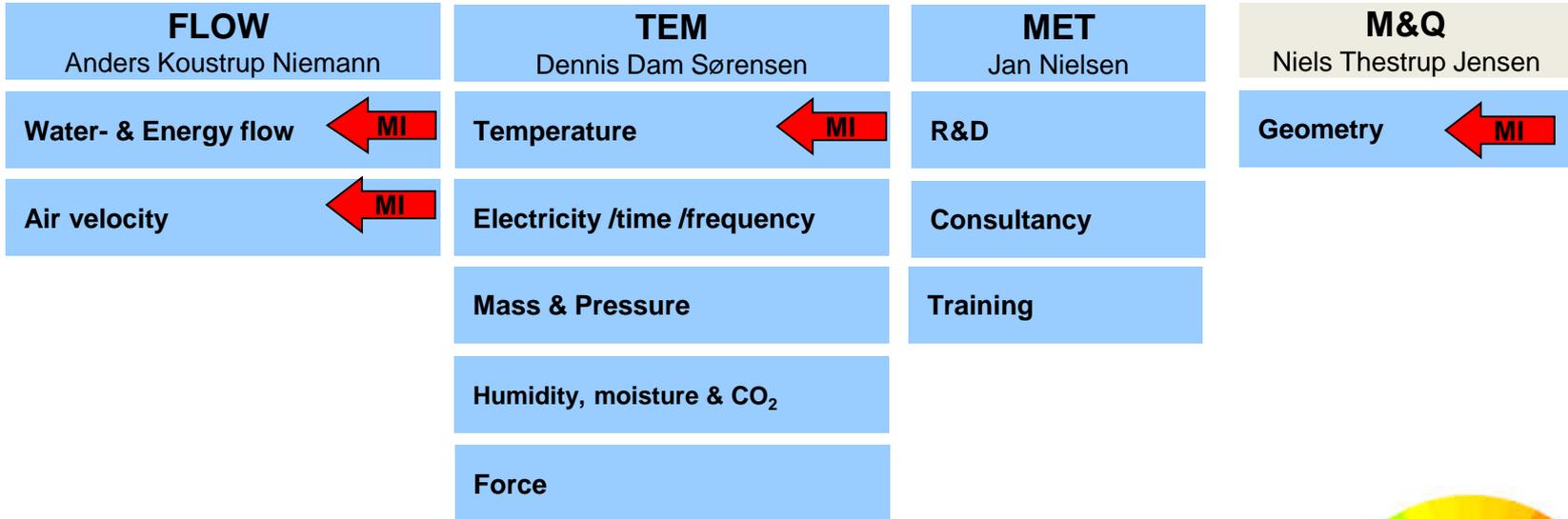


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Danish Technological Institute

| Building and Construction | DMRI | Energy and Climate | Materials | Life Science | Business and Society | Production | Finance and Accounts |
|--|-----------------------------------|---|----------------------------------|--|-----------------------------------|--------------------------------------|--------------------------------|
| Vice President Mette Glavind | Vice President Lars Hinrichsen | Vice President David Tveit | Vice President Mikkel Agerbæk | Vice President Bo Frølund | Vice President Jane Wickmann | Vice President Anne-Lise H. Lejre | Group CFO JørgenK. Pedersen |
| Concrete | Business Development | Technology Development and coordination | Packaging and Logistics | Life Science | Business and Society | Metrology and Quality Assurance | |
| Sustainable Building | Automation |  | Functional Coating |  | Policy and Business Analysis | Microtechnology and Surface Analysis | |
| Indoor Climate and Building Inspection | Hygiene and Processing | Eva Ryberg Seniorkonsulent | Metal and Surface Technology | Anne Maria Hansen Innovationschef | Ideas and Innovation | Robot Technology | |
| Masonry | Meat Technology | Installation and Calibration | Plastics Technology | Laboratory for Chemistry and Microbiology | Training | Welfare & Interaction Technology | |
| Textile | Measuring Systems and IT | | Product Development | | Subsidiaries | | |
| Wood Technology | Slaughter Technologies | Refrigeration & Heat Pump Technology | Tribology | | Danfysik A/S | DTI Polska Sp. z o. o. | Dancert A/S |
| | | Pipe Centre | | | Teknologisk Institut AB Sweden | Teknologisk Innovation A/S | DTI Spain SL |
| | | Transport and Electrical Systems | | | | | |

Fundamental metrology @ DTI



Metrology is a very broad field and may be divided into three basic activities:

- Definition of internationally accepted units of measurement.
- Realisation of these units of measurement in practice.
- Application of chains of traceability linking measurements made in practice to reference standards. (Calibration)



Why Moisture-Metrology



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- Material and method dependant quantity
- Over 1300 method- and material specific documentary standards is used by industry

Questions:

- How do we best determine the true value of the water content of a sample?
- If we do not know the true value, how do we calibrate or validate our measurement equipment?
- What is the uncertainty?



DTI and moisture metrology



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DTI Participates in the European projects

- METefnet – Metrology for Moisture in Materials 2013 – 2016
 - Development of reference for unambiguous determination of water in material (more about this later)
- HIT – Metrology for Humidity at High Temperatures and Transient Conditions 2015 – 2018
 - Development of method for in-line water activity measurement in industrial applications



Metrology for Moisture
in Materials



Scope of the conference: Triple M

- To inform about state-of-the-art of moisture measurement (metrology)
- To provide a forum for networking and knowledge exchange

Acknowledgement to:



**Research based
innovation in the food
industry**

Strategic platform with 5
universities, 5 GTS and +40
Companies

<http://www.inspirefood.dk/>

EMRP

European Metrology Research Programme
► Programme of EURAMET



The EMRP is jointly funded by the EMRP participating countries
within EURAMET and the European Union



**Danish Agency for Science
Technology and Innovation**

Ministry of Science
Technology and Innovation

Programme



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- 9.30 Welcome and scope of the conference
Jan Nielsen, Danish Technological Institute (DK)
- 9.45 The challenges and on-going European Research
Dr. Martti Heinonen, VTT (FI)
- 10.15 Chemical water detection – Karl Fischer coulometric titration
Dr. Ivo Leito, University of Tartu (EE)
- 10.45 Break
- 11.15 Energy aspects and practical challenges
Director Ebbe Nørgaard, Drying Mate (DK)
- 11.45 Online measurements in wood chips based on microwave technology
Senior Consultant Jan Hinnerskov Jensen, Danish Technological Institute (DK)
- 12.15 Lunch
- 13.15 Traceable Moisture Measurements by means of residual water detection
Dr. Peter Østergaard, Danish Technological Institute (DK)
- 13.45 The need for accurate moisture measurement in drying processes
Ph.d. student Anders Haubjerg, University of Southern Denmark (DK)
- 14.15 Break
- 14.45 **Representative Sampling - 30 min crash course**
Dr. Peter Paasch Mortensen, Arla Foods a.m.b.a, Global Categories and Operation - Supply Chain Development (DK)
- 15.15 In-line measurement with NIR – advantages and limitations
Senior Scientist Håkan Wedelsbäck, FOSS Analytical (DK)
- 15.45 Sum up
Jan Nielsen, Danish Technological Institute (DK)