

### DANISH TECHNOLOGICAL INSTITUTE DTI Oil & Gas

it's all about innovation



#### WHO ARE WE?



- An independent institution with international operations
- Objective is to develop and disseminate technological innovations
- Activities are R&D, laboratories, production, consulting business

DTI is a part of the GTS, Advanced Technology Group in Denmark with more than 3400 scientists, academics or graduated engineers.

DTI were founded in 1906 with the purpose to support the Danish Industry – today, more than 900 employee's operates World Wide in a modern and high-tech organization



#### WHAT DO WE DO?



- Off-the-shelf production services and tailor-made solutions
- R&D assignment paid by public programs or by customers
- Advanced laboratory investigations, analysis and counseling

Building & construction
Transport & logistics
Food & pagaging
Energy & climate
Measurement & control
Productivity & Management
Environmental & health
Oil & Gas

And more.....



#### WE IMPROVE EVERYDAY

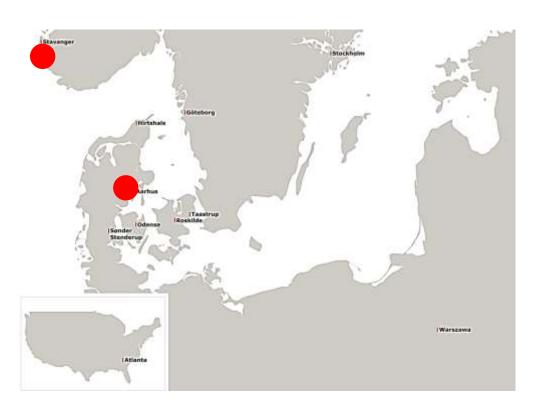


- Operates globally with own presence in Europe and US
- A total revenue of 130 EUR million realized in 2011
- Expanding activities and growth with 10-15% at year

#### Did you know that:

DTI Oil & Gas has been working in the Offshore Oil Production sector since 2004

More than 50 employees are dedicated your assignment on a daily basis



#### PRODUCTS AND SERVICES



Microbiology Sservices*	Antifouling Coating services*
Monitoring and mitigation for reduced failure risk	Coating of equipment for minimized maintenance
<u>Tracer services</u> *	Laboratory services
Online tests for EOR purposes	Flexible and fast analytical services
Training courses	Contract R&D
Knowledge sharing	Fast-track technology development





#### **Antifouling Coating Services**



DANISH TECHNOLOGICAL INSTITUTE

■ Fouling of equipment is a major concern to operators, hampers operations and carry large maintenance costs

oain

- DTI has developed an Antifouling coating with proven effect and provide it as a Service from our service shop in DK
  - The benefit to operators is large cost savings, prolonged maintenance intervals, enhanced service life of existing equipment and an optimized oil production





# NOLOGICAL

#### Pain – fouling of equipment is a major concern...

- > Effects design calculations of new process equipment and installations
- Increase maintenance intervals and costs related to refurbishment
- Hampers downstream operations due to low equipment efficiency
- Carry safety concerns when working with hazardous waste
- Increased risk of spill and leaks causes environmental considerations
- Increased use of chemical treatment and cleaning procedures
- Increased handling cost, documentation and utilization of facilities
- Increase need to deal with toxic waste from offshore maintenance

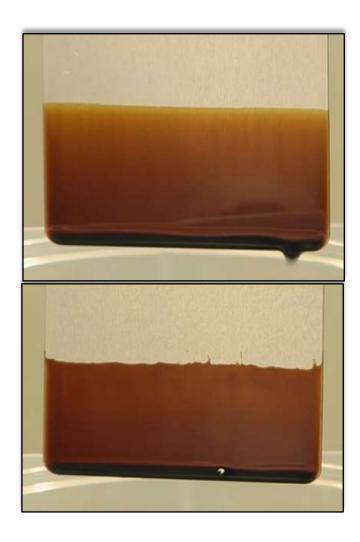


#### Solution: What is needed?

Reduce the ability for deposits to adhere to the contact surfaces of production equipment! – (low energy surfaces)

Many demands from installation, operation and environment must be met at the same time to make a strong solution

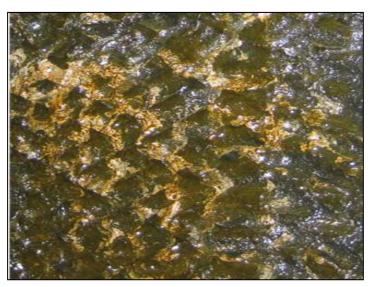
Known coating solutions are inappropriate – they simply can't do the job right!





#### Solution: What is needed?

- ✓ Appropriate cleaning of substrate
- ✓ Good adhesion ability to substrate
- ✓ Must be repellant to substances
- ✓ Resistance to Wear & chemicals
- ✓ Good mechanical properties
- ✓ High Thermal conductivity







#### **Solution: The story behind**

- ☐ An operator were looking for a novel antifouling solution in 2009
- ☐ Problem: PHE's required refurbishment every 6 month
- ☐ A coating solution against Wax & Limestone developed by DTI was evaluated
- $\Box$  The result from field test shows excellent performance + 4x









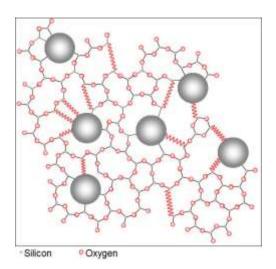
#### **Solution: Technology**

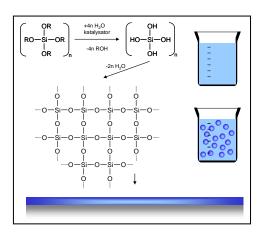
- ✓ DTI Surface preparation techniques
- ✓ DTI Sol-Gel Glass ceramic coating

The term Sol-Gel describes a technology for the synthesis of *glass ceramic* coatings from liquid reagents.

DTI Sol-Gel coating is functionalized by use of Silanes, nanoparticles and additives

DTI Coating series is designed to operate in harsh Offshore environments





Inorganic Sol-Gel system



**Solution: Properties** 

□DTI coating system	CoreCoat
☐ Coating thickness	5-10 µm
☐ Flexibility of coating	Yes
Maximum media temperature	80°C
□ Maximum operation pressure	30 bar,g
☐ Wear & chemical resistance	PH 3-10
□ Repellant towards organic deposits	Yes
□ Repellant towards inorganic deposits	Yes
☐ Applied by spray, dip or flush coating	Yes
☐ Environmental impact	No