



DANISH MEAT

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C MS URUGUAY 2014 Vature & Inovation WITH DUE RESPECT

# Minimising protein oxidation in retail-packed minced beef using three-gas MA-packaging

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# INTRODUCTION

Red meat is commonly packed in MAP containing 70-80% oxygen ( $O_2$ ) to obtain an attractive bloom colour and 20-30% carbon dioxide (CO<sub>2</sub>) to extend shelf life. Unfortunately, high oxygen MAP negatively impacts meat sensory attributes including tenderness, juiciness and flavour, and causes premature browning (PMB) during cooking. The objective of this study was to investigate the effect of low oxygen levels using three-gas mixtures  $(O_2, CO_2, N_2)$  MAP on shelf life, oxidation markers, and eating quality of minced beef.

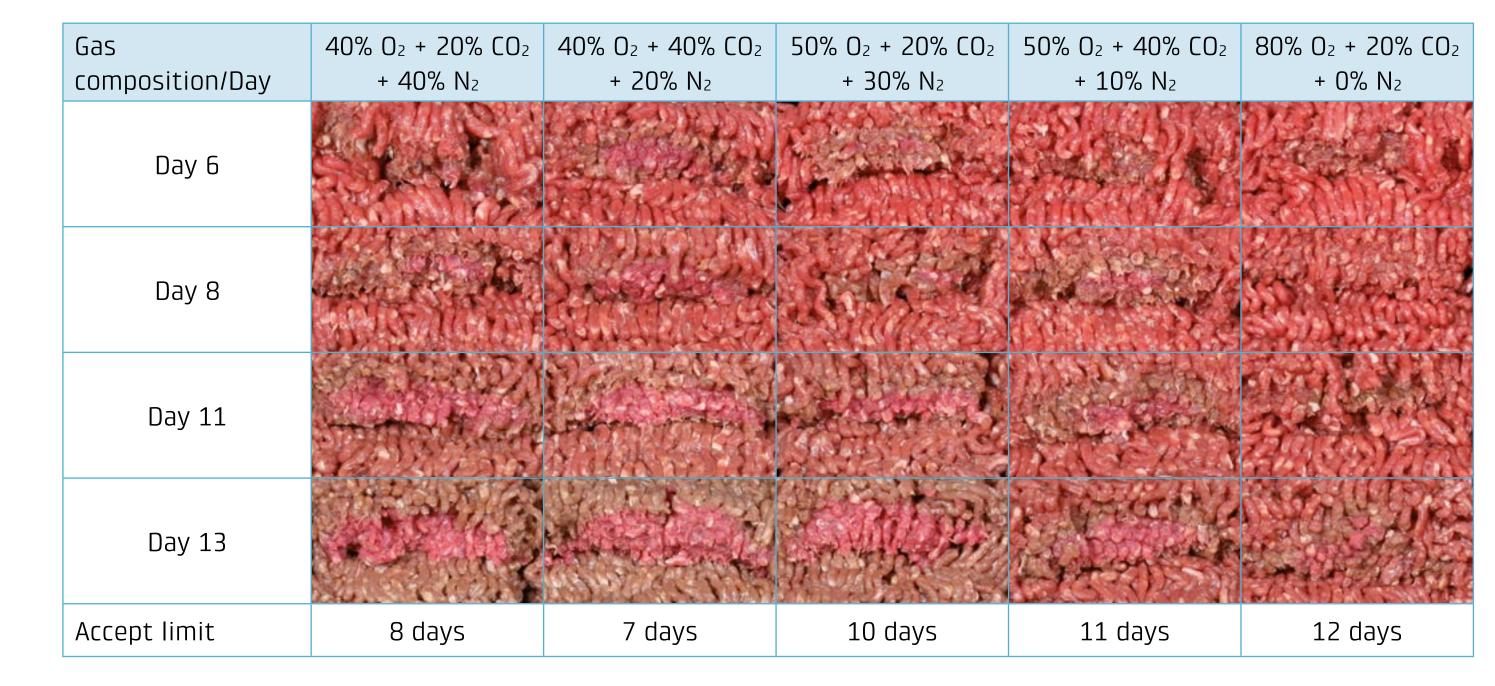
## MATERIALS AND METHODS

**Shelf life & oxidation:** Bovine shoulder clod were pre-minced at a Danish deboning plant, using nitrogen for cooling. The meat was then transported to a Danish packing plant, where it was minced finely and weighed out into 500 g per tray and sealed with gas mixtures 1-5, as detailed in Table 1. The sam-

# RESULTS

Shelf life: Packing minced beef in 50%  $O_2$  + 40%  $CO_2$  + 10%  $N_2$  will result in the same shelf life as high oxygen MAP (80%  $O_2$  + 20%  $CO_2$ ). In contrast when using a three-gas mixture with 40%  $O_2$  + 20-40%  $CO_2$ , the shelf life will be reduced by 2-4 days at 5°C (Table 2).

**Table 2**. Cross section of MA-packed minced beef just after opening the package, and the acceptability limit (approx. storage time for threshold score = 2.5) of raw minced beef stored in MAP with different gas mixtures at 5° C.



## ples were stored for 0, 6, 8, 11 and 13 days after packaging.

**Table 1.** Experimental design for Raw meat evaluation: shelf life, lipid and protein

Cut	Shoulder clod - Minced 2 days after slaughter				
Gas mixtures	1	2	3	4	5
	<b>40% O</b> 2	<b>40% O</b> 2	<b>50% O</b> 2	50% O2	<b>80% O</b> 2
	<b>20% O</b> 2	<b>40% CO</b> 2	<b>20% CO</b> 2	<b>40% CO</b> 2	<b>20% CO</b> 2
	40% N2	20% N2	30% N2	10% N2	_
Storage conditions	1200 lux, 5° C, for up to 13 days				

#### oxidation.

**Sensory profiling:** For the sensory profiling of cooked meat, forequarter muscles (12% fat) were minced 6 days after slaughter, sealed in the gas mixtures 1, 3 and 5, and stored for 6 days at 5°C.

## CONCLUSION

It is possible to maintain the shelf life of MApacked minced beef while reducing the oxygen content from 80% to 50%. Further reduction of the  $O_2$ content to only 40% will also reduce lipid oxidation during storage. However, deviating from the estab-

- Lipid oxidation: Beef packed with  $40\% O_2$  is more stable than samples packed in 50% or 80%  $O_2$ . The  $CO_2$  content did not affect the development of lipid oxidation (Figure 1).
- Protein oxidation: A time-dependent decrease in free thiol groups, irrespective of the gas mixture, was observed during storage (Figure 2).
- Low oxygen MAP did not significantly affect the sensory quality of cooked beef patties regarding the visual attribute of "cooked colour", the flavour-related attributes of "cooked beef" and "warmed-over flavour", and the textural attributes "juiciness" and "rubbery texture".

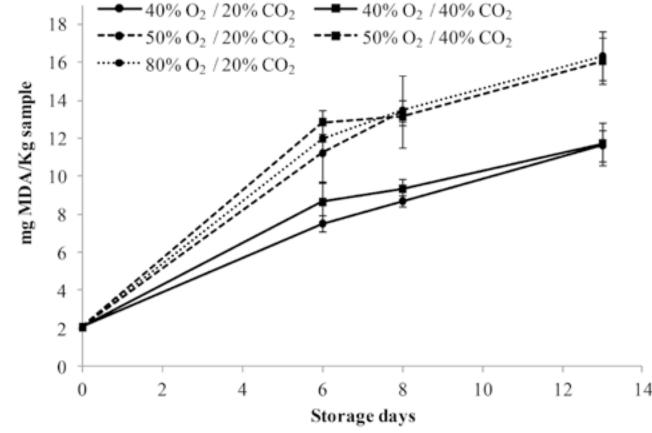
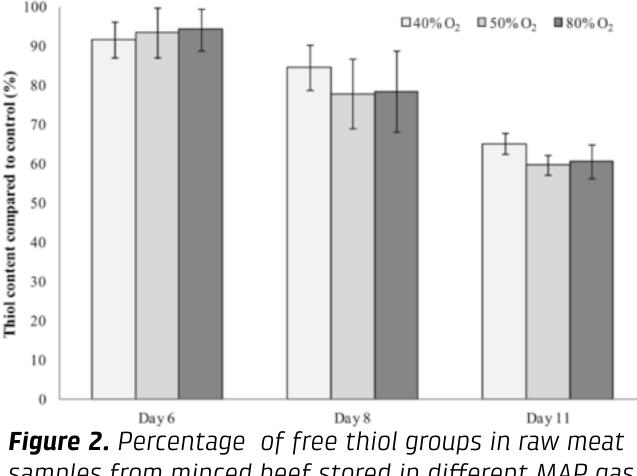


Figure 1. TBARS in raw meat samples from minced beef stored in different MAP gas mixtures for 6, 8 and 13 days at 5°C.







### lished two-gas high-oxygen packaging practice does

#### not result in any sensory benefits.

