

DCC Hub for Digital Calibration Certificates

Ensuring Security, Trust, Transparency and Traceability (3Ts) in the DCC world

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Outline

- Background:
 - Introduction to DCC
 - Need, Advantages and challenges
- Security
 - DCC Transfer and Security
 - Algorithms and methods
- Bringing **T**rust, **T**ransparency and **T**raceability to the DCCs
 - Need for 3Ts
 - FORCE Technology's Vision to ensure 3Ts
- Implementation and Development of DCC Hub
 - Status
 - Future ambitions

Digital Calibration Certificate (DCC)

Digital Calibration Certificate (DCC)

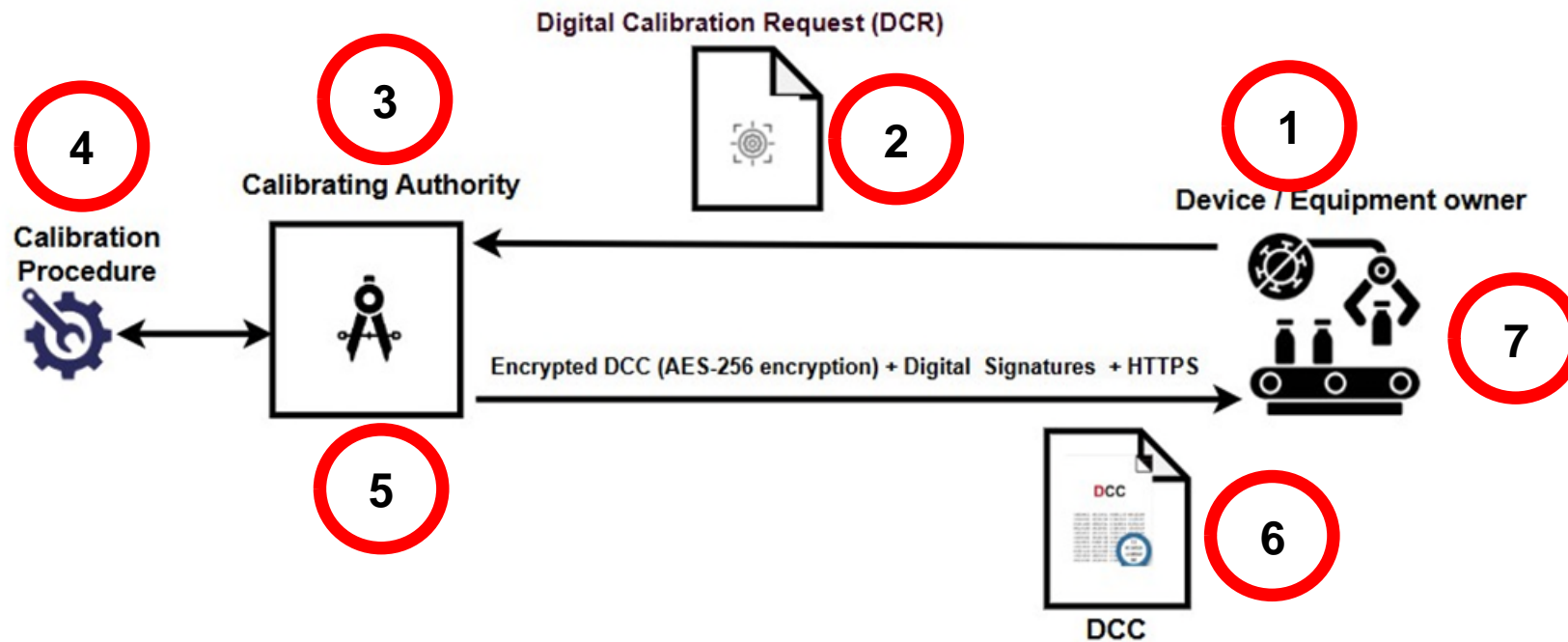
- A DCC is a machine-readable piece of data that provides equipment calibration information in a standardized XML format.
- Machine readability ensures that DCCs can be accessed and used without human intervention, reducing data transfer errors.
- Machine readable, DCCs (XML) will eventually replace PDF and paper-based calibration certificates.

```
1 <xs:complexType name="digitalCalibrationCertificateType">
2   <xs:annotation>
3     <xs:documentation>
4       The root element that contains the four rings of the DCC.
5     </xs:documentation>
6   </xs:annotation>
7   <xs:sequence>
8     <xs:element name="administrativeData" type="dcc:administrativeDataType"/>
9     <xs:element name="measurementResults" type="dcc:measurementResultListType"/>
10    <xs:element name="comment" minOccurs="0">
11      <xs:complexType>
12        <xs:sequence>
13          <xs:any namespace="##any" processContents="lax" minOccurs="0" maxOccurs="unbounded"/>
14        </xs:sequence>
15      </xs:complexType>
16    </xs:element>
17    <xs:element name="document" type="dcc:byteDataType" minOccurs="0"/>
18    <xs:element ref="ds:Signature" minOccurs="0" maxOccurs="unbounded"/>
19  </xs:sequence>
20  <xs:attribute name="schemaVersion" use="required">
21    <xs:simpleType>
22      <xs:restriction base="xs:string">
23        <xs:pattern value="3\.3\.0"/>
24      </xs:restriction>
25    </xs:simpleType>
26  </xs:attribute>
27 </xs:complexType>
```

DCC Transfer and Security

Ensuring DCC security is easier

- DCC= data + format (xml)
- DCC (secure)= AES-256 + Digital signature + https



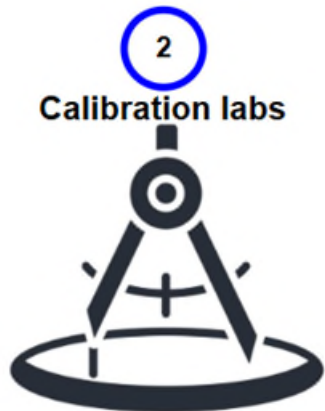
Ensuring trust is always difficult

Ensuring Trust, Transparency and Traceability in The Calibration Process and DCC

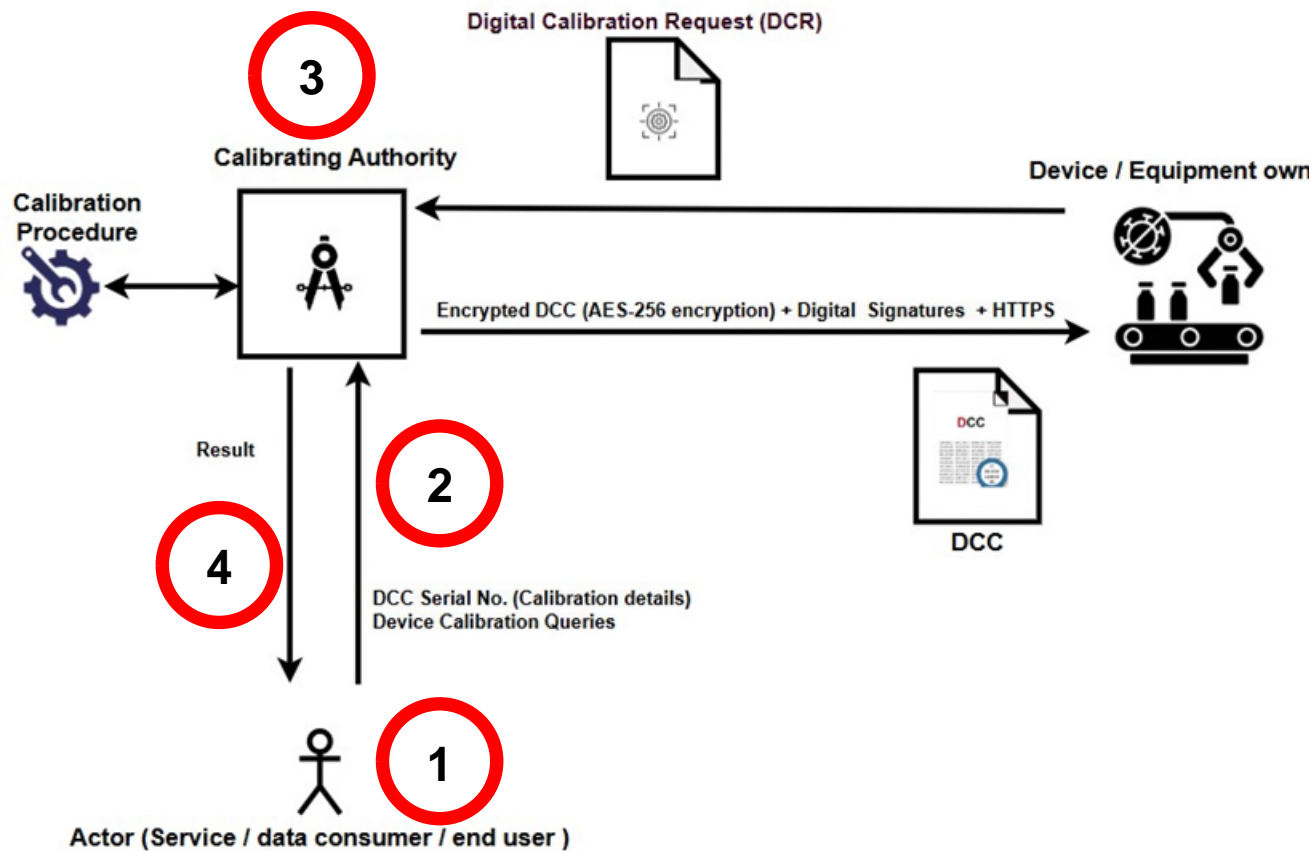
Ensuring Trust between stakeholders

Billions of devices (A near future scenario)

1
Device / Equipment owner



Ensuring Trust between stakeholders



Conflict of Interest



Professional
Obligations



Personal Gains or
Interest



Ensuring Traceability, Trust, and Transparency

- There's no digital and automated service that can ensure:
 - Standards across industry
 - Quality of calibration
 - Compatibility
 - Tracking calibration process
 - Calibration service providers
 - Devices calibrated
 - Calibration history
 - DCCs issued etc
- A real-time online platform or a DCC Hub can solve many of the listed problems

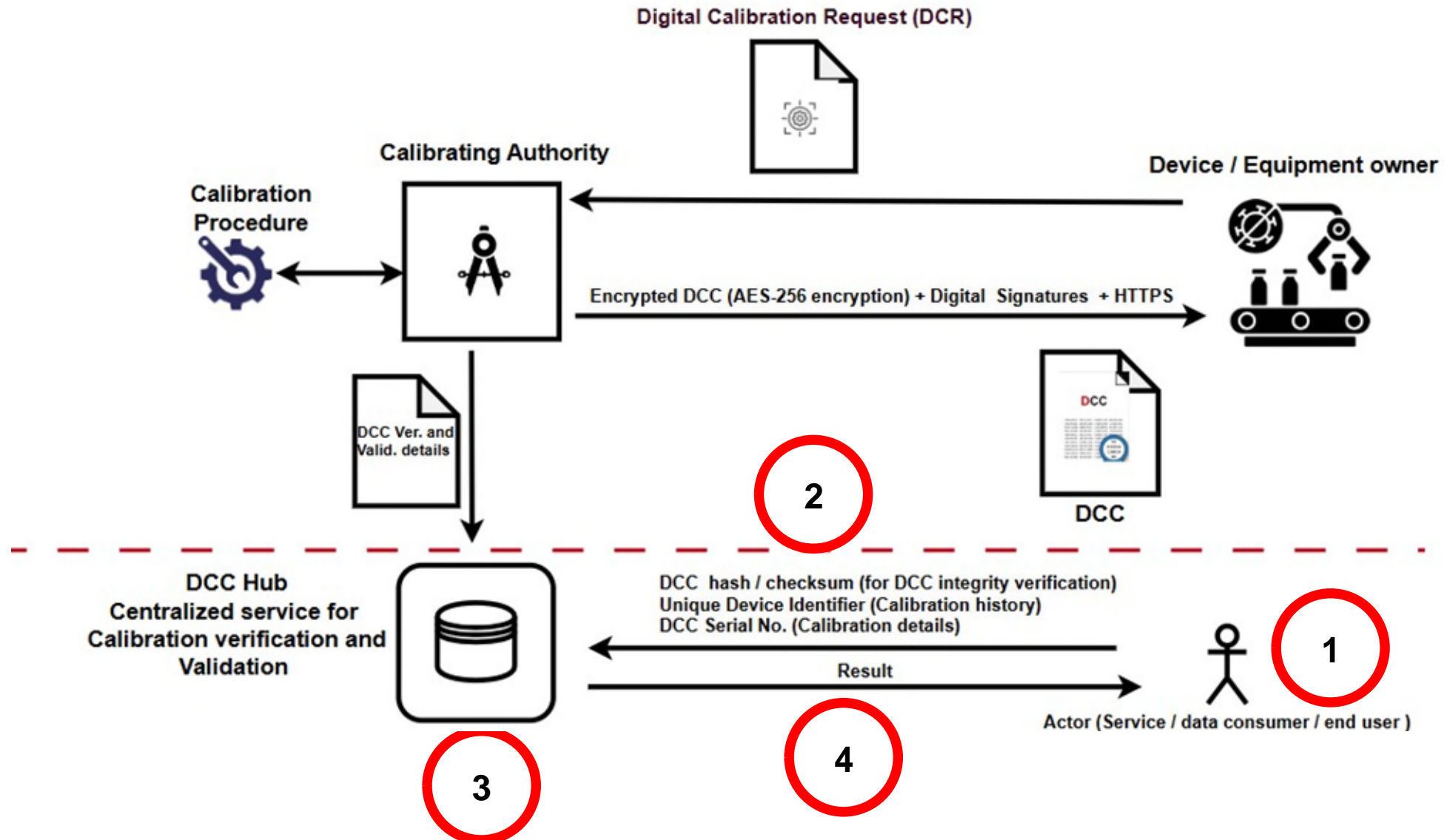
DCC Hub supporting calibration processes

A centralized and real-time **online service (DCC Hub)** will provide the following services.

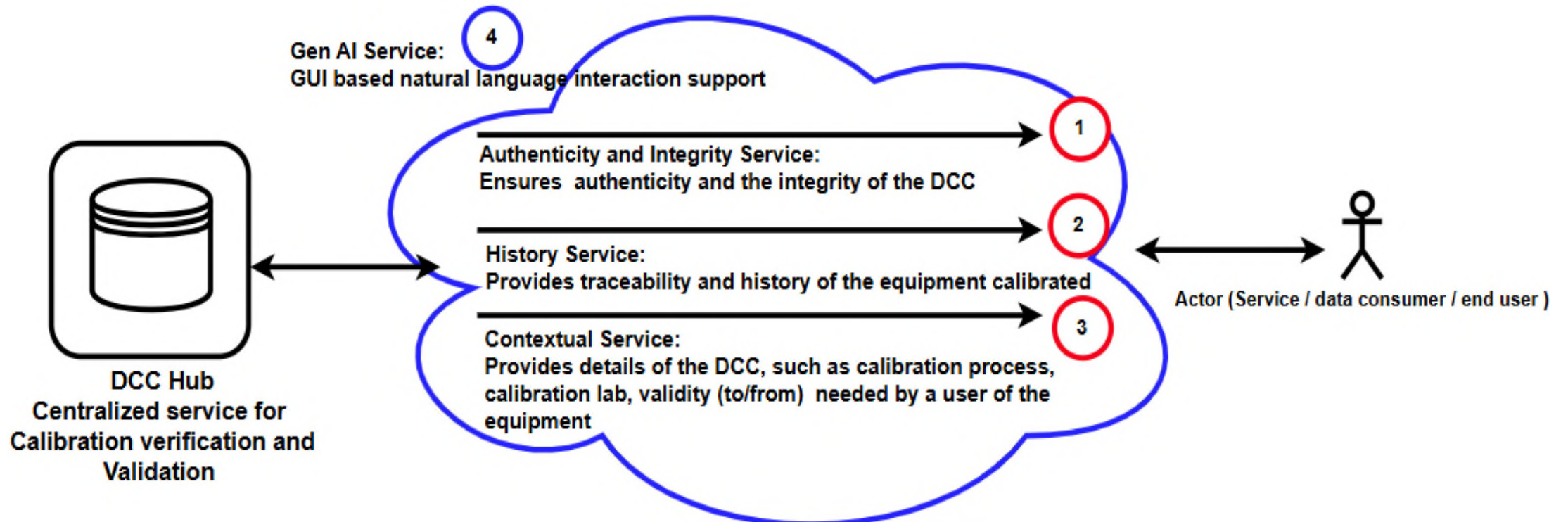
- Increased Trust and Credibility
- Authenticity of Digital Certificates
- Standardization and Compliance
- Easy and Reliable Verification
- Time & Cost Efficiency
- Interoperability Across Systems
- Traceability and Lifecycle Management
- Supports Regulatory and Legal Requirements

Future calibration services and offerings **without a real-time online service (DCC Hub) ??**

DCC Hub functions and information flow



DCC Hub Core Services



Implementation Status

DCC Information Dashboard

Digital Calibration Certificate Information Form

Customer & Company Information

DCC Version

Unique DCC ID

Customer ID

Customer Title

Customer Type

Company Name

Company Email

Company Address

Calibration Details

Calibration Authority

Authority Status

Calibration Method

Calibration Title

Calibration Performed By

Calibration Description

Calibration Location

Calibration parameters

Error

Error Uncertainty

Calibration Timestamp

Validity Period (to-from)

Equipment Information

Equipment Model

Equipment Title

Serial Number

Equipment Unique ID

Equipment Type

Calibration Result

Calibration History (if any)

Audit & Compliance Information

Audit Information

ISO/IEC Standard Used

Compliance Policy

Personal Note

Submit and Save

A working demo, version 0.1 is ready.



Verification and Validation

Token generation

POST

Params Authorization Headers (7) Body Scripts Settings

☐ none ☐ form-data ☐ x-www-form-urlencoded ☒ raw ☐ binary ☐ GraphQL JSON

1 curl -X POST -H "Content-Type: application/json" -d '{"code": 200, "important !": "This token is valid for next 7 days", "token": "h4i0rDuCpE"}' http://localhost:3000/api/auth/login

Body Cookies Headers (5) Test Results

{}

JSON

Preview Visualize

1 {

2 "code": 200,

3 "important !": "This token is valid for next 7 days",

4 "token": "h4i0rDuCpE"

5 }

Verification and Validation

XML submission

POST

Params

Authorization

Headers (8)

Body

Scripts

Settings

☐ none

☐ form-data

☐ x-www-form-urlencoded

☒ raw

☐ binary

☐ GraphQL

JSON

1

{

2

"xml": "<Calibration><Verification>Requested</Verification></Calibration>",

3

"token": "h4i0rDuCpE",

4

"permission": true

5

}

6

Body

Cookies

Headers (5)

Test Results

200 OK • 73 ms • 571 B • | Si

{}

JSON

Preview

Visualize

1

{

2

"Important !": "Secret-Key and digest are confidential and together they can be used to verify the integrity of a DCC;",

3

"digest": "c3bf2f920ba57f58342c43c57410b4d48c67ce34aa4ed8d78da9a6a7c2f0804b",

4

"Secret-Key": "8fb32ac5-0411-43bc-8644-323c8baa3e99",

5

"permission": true,

6

"barcode": ["/api/generate/qr?code=8fb32ac5-0411-43bc-8644-323c8baa3e99&hash=c3bf2f920ba57f58342c43c57410b4d48c67ce34aa4ed8d78da9a6a7c2f0804b"](/api/generate/qr?code=8fb32ac5-0411-43bc-8644-323c8baa3e99&hash=c3bf2f920ba57f58342c43c57410b4d48c67ce34aa4ed8d78da9a6a7c2f0804b)

7

}

Verification and Validation

Integrity and Authenticity Verification via an API Call

POST

Params

Authorization

Headers (8)

Body

Scripts

Settings

☐ none

☐ form-data

☐ x-www-form-urlencoded

☒ raw

☐ binary

☐ GraphQL

JSON

```
1 {
2   "hash": "c3bf2f920ba57f58342c43c57410b4d48c67ce34aa4ed8d78da9a6a7c2f0804b",
3   "code": "11c5f2b3-4f21-4545-b39d-c8e570c342ac"
4
5 }
```

Body

Cookies

Headers (5)

Test Results

200 OK

{}

JSON

▶ Preview

🖼 Visualize

```
1 {
2   |   "Result": "The DCC record found in the DCC Hub, it implies that the DCC is not tampered "
3   }
```

Verification and Validation

Integrity and Authenticity Verification via QR code

POST

ParamsAuthorizationHeaders (8)BodyScriptsSettings

none

form-data

x-www-form-urlencoded

raw

binary

GraphQL

JSON

1 {

2 "xml": "<Calibration><Verification>Requested</Verification></Calibration>",

3 "token": "h4i0rDuCpE",

4 "permission": true

5 }

6 }

BodyCookiesHeaders (5)Test Results

200 OK • 73 ms • 571 B •

{ } JSON

PreviewVisualize

1 {

2 "Important !": "Secret-Key and digest are confidential and together they can be used to verify the integrity of a DCC;",

3 "digest": "c3bf2f920ba57f58342c43c57410b4d48c67ce34aa4ed8d78da9a6a7c2f0804b",

4 "Secret-Key": "8fb32ac5-0411-43bc-8644-323c8baa3e99",

5 "permission": true,

6 "barcode": "/api/generate/qr?code=8fb32ac5-0411-43bc-8644-323c8baa3e99&hash=c3bf2f920ba57f58342c43c57410b4d48c67ce34aa4ed8d78da9a6a7c2f0804b"

7 }

Verification and Validation

Integrity and Authenticity Verification via QR code

GET


Params Authorization Headers (6) Body Scripts Settings

Query Params

<input checked="" type="checkbox"/>	Key	Value	Description
<input checked="" type="checkbox"/>	code	8fb32ac5-0411-43bc-8644-323c8baa3e99	
<input checked="" type="checkbox"/>	hash	c3bf2f920ba57f58342c43c57410b4d48c67ce34aa4e...	
	Key	Value	Description

Body Cookies Headers (5) Test Results 200 OK 75 ms

Hex Preview Visualize



DCC History

History verification

POST

Params Authorization Headers (8) **Body** Scripts Settings

☐ none ☐ form-data ☐ x-www-form-urlencoded ☒ raw ☐ binary ☐ GraphQL **JSON** ▾

```
1 {
2
3   "equipmentUniqueId": "EQP-9001",
4   "token": "h4i0rDuCpE"
5 }
```

Body Cookies Headers (5) Test Results 200 OK

{ } JSON ▾ ▶ Preview Visualize ▾

```
1 {
2   "Result": [
3     {
4       "id": 2,
5       "dccVersion": "1.0",
6       "uniqueDccId": "FT2025=L439tXPbQA",
7       "customerId": "CUST-1001",
8       "customerTitle": "Mr.",
9       "customerType": "Corporate",
10      "companyName": "FutureTech Innovations",
11      "companyAddress": "456 Innovation Drive, Silicon City, USA",
12      "companyEmail": "contact@futuretech.com",
13      "dccIssuerName": "Precision Labs Inc.",
14      "calibrationAuthorityName": "National Metrology Institute",
15      "calibrationAuthorityStatus": "Accredited",
16      "calibrationPerformedBy": "Jane Smith",
17      "dccIssuerEmail": "support@precisionlabs.com",
18      "dccIssuerPhone": "+1-555-987654",
19      "calibrationLocation": "Lab Facility B",
```

POST

Params Authorization Headers (8) **Body** Scripts Settings

☐ none ☐ form-data ☐ x-www-form-urlencoded ☒ raw ☐ binary ☐ GraphQL **JSON** ▾

```
1 {
2
3   "equipmentSerialNumber": "SN-5566778899",
4   "token": "h4i0rDuCpE"
5 }
```

Body Cookies Headers (5) Test Results

{ } JSON ▾ ▶ Preview Visualize ▾

```
1 {
2   "Result": [
3     {
4       "id": 2,
5       "dccVersion": "1.0",
6       "uniqueDccId": "FT2025=L439tXPbQA",
7       "customerId": "CUST-1001",
8       "customerTitle": "Mr.",
9       "customerType": "Corporate",
10      "companyName": "FutureTech Innovations",
11      "companyAddress": "456 Innovation Drive, Silicon City, USA",
12      "companyEmail": "contact@futuretech.com",
13      "dccIssuerName": "Precision Labs Inc.",
14      "calibrationAuthorityName": "National Metrology Institute",
15      "calibrationAuthorityStatus": "Accredited",
16      "calibrationPerformedBy": "Jane Smith",
17      "dccIssuerEmail": "support@precisionlabs.com",
18      "dccIssuerPhone": "+1-555-987654",
19      "calibrationLocation": "Lab Facility B",
```

Upcoming features

Upcoming features

- Gen AI Service: Naturel language interaction support for end users
- Local deployment: On prem deployment
- Customization: Based on feedback received
- Finetuning and release: Updating and polishing exsiting features and making an official release

Feedback from industry or individuals is welcome

Contact for a live demo, free test setup for your organization, or to hear more about the DCC Hub.



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Questions

